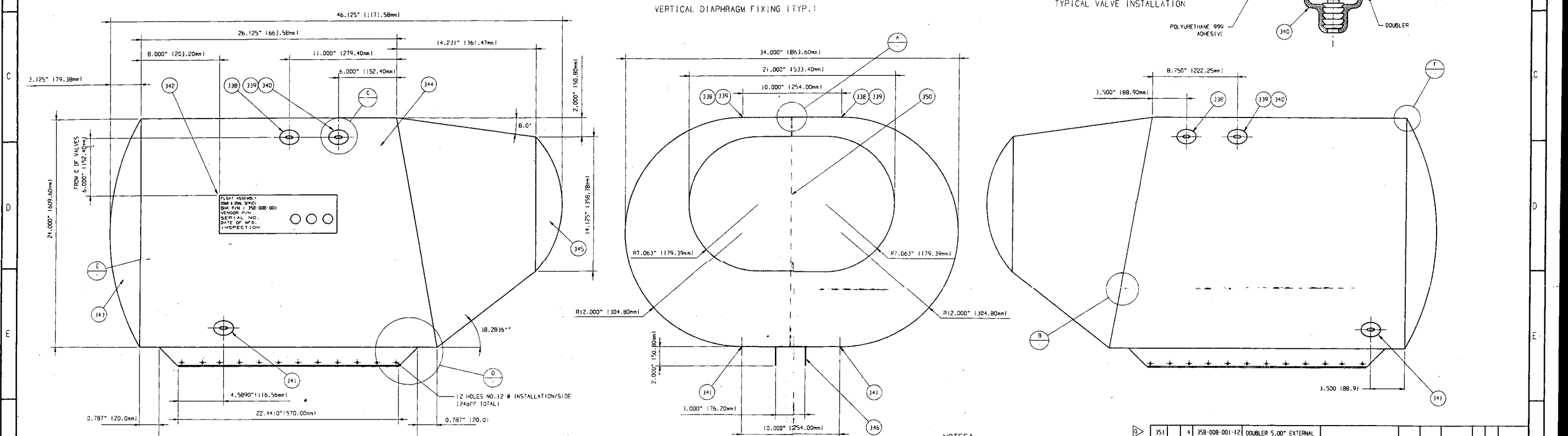
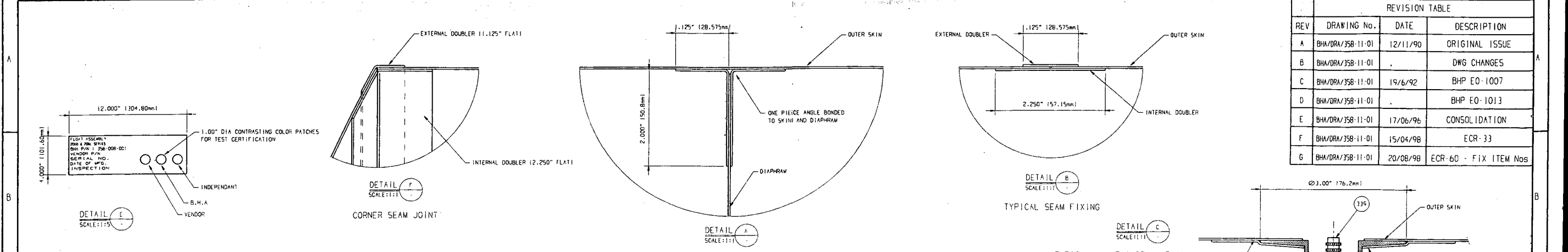


2	3	4	5	6	7	8	9	10	11	12
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25. 3780*1570.00mm

DETAIL OF PART No. 358-008-001 (15)

DETAIL (D)
SCALE: 1:15

EXPLODED VIEW
MITRED BECKET END

NOTES:

- 1: BAGS MUST BE ASSEMBLED IN ACCORDANCE WITH LANCER INDUSTRIES LTD. APPROVED PROCESS SPECIFICATIONS.
- 2: MATERIALS ARE TO BE IN ACCORDANCE WITH LANCER INDUSTRIES MATERIALS SPECIFICATION SHEETS.
- 3: AFTER MANUFACTURE, BAG ASSEMBLY MUST BE ABLE TO WITHSTAND A INTERNAL PRESSURE TEST OF 10KPa FOR 5 MINUTES & THEN 15KPa FOR 24 HOURS WITHOUT LEAKING.
- 4: INLET VALVE TO BE REINFORCED WITH A 3.00" DIA DOUBLER FULLY BONDED TO THE OUTER SKIN.
- 5: FLOAT IDENTIFICATION LETTERING IN 0.3125" HIGH CAPITAL LETTERS STENCILED ON THE R/H SIDE OF THE FLOAT BAG IN APPROVED PAINT BY THE MANUFACTURER IN THE COLOR SELECTED BY HELITECH.
- 6: CURVATURE DOES NOT NECESSARILY COINCIDE WITH A CHANGE IN ANGLE.
- 7: RAW MATERIALS ARE AS FOLLOWS:
FABRIC: POLYURETHANE, POLYIMIDE 66 HT REF No. 987-123
ADHESIVE: POLYURETHANE No. 999
HARDENING AGENT: ISOCYANATE No. 2
MANUAL INFLATION: VALVE INSERTION 140-AS
VALVE INSERTION MOULDING: FLANGE 147-AR

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL-ORIGINAL	P/N	SIZE	GRADE	MAT SPEC	INTL	FINL	WSS
352	4	358-008-001-11	DOUBLER 3.00" INTERNAL								
351	2	358-008-001-10	NYLON WEBBING MITRED BECKET END						25mm	1.002	
350	1	358-008-001-09	LONGITUDINAL DIAPHRAGM								
349	2/1	358-008-001-08	THREAD - BONDED POLYESTER STITCHING						V92		
348		BLANK									
347	2	358-008-001-06	BRAD NYLON PIPING						DIA 2.7mm		
346	2	358-008-001-05	MOUNTING BECKET								
345	1	358-008-001-04	END FORWARD								
344	1	358-008-001-03	BODY								
343	1	358-008-001-02	END AFT								
342	1	358-008-001-01	IDENTIFICATION PLATE								
341	2	K3B363	INLET VALVE	WALTER KIDDE							
340	2	147-ASR	FLANGE NEOPRENE	HALKEY-ROBERTS							
339	2	140-AS	INSERTION VALVE	HALKEY-ROBERTS							
338	2	780RPP30	PRESSURE RELIEF VALVE	HALKEY-ROBERTS							
15	1	358-008-001	FLOAT ASSEMBLY	ASSY OF ITEMS 338-353							

